# 8000 Series Replacement Window System



Classic Styling with Modern Performance





The 8000 Series replacement vinyl window collection by Philips Products combines innovative new features with traditional stylings to create a beautiful new look for your home. Every 8000 Series window is custom made to order and features a **fully welded 3-1/4**" **frame and fully welded sash**. To ensure proper fit and finish, each 8000 Series window comes with a head expander and sill angle. The heavy-duty all welded frames are **multi-chambered** on the inside for exceptional thermal performance and structural strength. Multiple window combinations are constructed within **one master frame** to create endless design possibilities.

The 8000 Series Single Hung, Double Hung, and Horizontal Slider come with a stylish **self-latching lock** option for ease of use and for the peace of mind of not having to worry if the windows are latched. The sashes feature **dual lift rails** – top and bottom – for all applications and preferences, and the sashes lift and travel effortlessly guided by an ultra-quiet **block & tackle balance** system. The sashes tilt inward for easy cleaning by activating the **tilt latches** – which are **installed flush** with the sash for an attractive, clean look with no exposed screws. The 8000 Series Single Hung features a **Slope Sill** design with a **recessed screen pocket**, to create a stylish looking appearance from the outside.

Outstanding thermal performance... The 8000 Series is loaded with options to customize any window package, such as color, with white, clay, and 5 designer exterior colors to choose from. There are 4 grid options available on the 8000 Series, including 3/4" flat grids, 1" contoured grids, or for the traditional look, external simulated divided-lite grids in either 7/8" or 1-1/4" widths.

For outstanding thermal performance, the 8000 Series offers industry leading **Low-E glass**, designed to keep the heat inside in the winter, and keep the heat outside in the summer. Low-E coatings can significantly reduce your energy costs, while protecting your valuable furniture, carpets, and paintings from dangerous Ultra Violet (UV) rays.

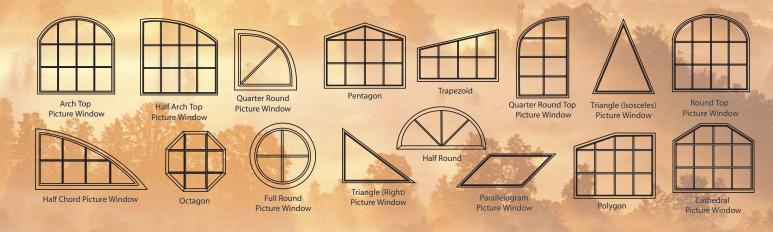


A window style for every design preference





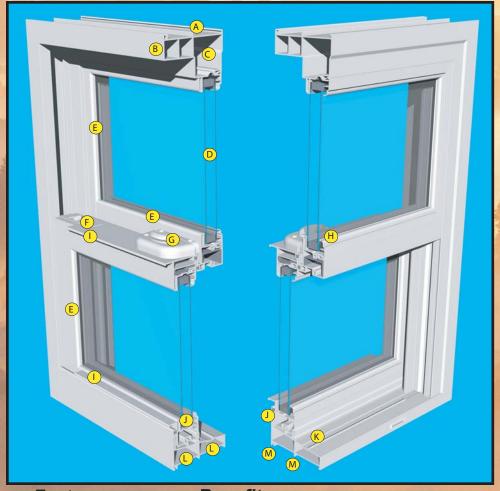
### Specialty Picture Window Styles

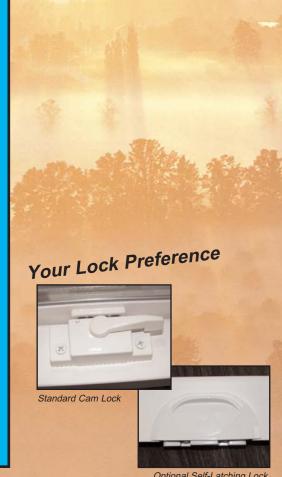












#### Optional Self-Latching Lock

#### **Features**

- A. 3 1/4" depth
- B. Multi-chambers
- C. Room to accomodate
- heavy-duty reinforcements
- D. 3/4" I.G. standard. Capable of 1" I.G.
- E. Rounded Glazing Leg
- F. Recessed Tilt Latches
- G. Self Latching Lock
- H. Stylish glazing bead
- I. Dual lift rails
- J. Sash retainer leg
- K. Slope sill design
- L. Water reservoirs
- M. Installation step legs

#### **Benefits**

- Ideal for replacement applications
- Add Strength
- Dead air pockets for exceptional energy performance and sound reduction
- High structural ratings
- Increased STC (sound reduction) performance
- Maximum energy performance
- Attractive appearance Dual wall with hollow for exceptional strength, energy performance, and sound reduction
- Clean appearance. Added strength
- Security and peace of mind because it self locks.
- Wood window stop look
- Located top & bottom for convenience and preference
- Locks sash to sill. High design pressure results
- Classic look
- Allows for high water performance without the need for sill expander. Water weeps out through covered weep holes
- Window sill does not sit directly on rough opening or corner welds





**Grid Design Choices** 



You can be the envy of the neighborhood with...

## Five Exterior Designer Colors Available

Champagne						
Brick Red						
Green						
Bronze						
Cocoa						

Average Potential Annual Cost Savings\* (by zones)



Single-paned	Double-paned, Clear glass <sup>2</sup>	Single-paned	Double-paned, Clear glass <sup>2</sup>
\$380	\$60	\$190	\$110
\$360	\$75	\$340	\$55
\$375	\$75	\$280	\$90
\$420	\$90	\$125	\$25
\$450	\$90	\$390	\$50
\$435	\$55		

- 1 U.S. Department of Energy. Savings estimates based on population-weighted regional annual energy use for a 2,000 sq. ft., single-story, detached house with 300 sq. ft. of window area, gas heat, and electric air conditioning. Estimates use the Energy Information Administration's 2005 average gas prices and year-to-date through June 2006 electricity prices. Double-paned, clear-glass may not be applicable to all jurisdictions due to mandatory building codes. Actual savings will vary by climate region and home characteristics.
- <sup>2</sup> The savings estimates apply to both new construction and replacement applications with the following two exceptions: savings from double-paned, clear glass windows in new construction in the West South Central and East North Central are \$85 and \$80 respectively.

#### **Technical Information**

PRODUCT	GLASS Thickness 3/4"	NFRC U-FACTOR RATING No Grids	NFRC U-FACTOR RATING W/ Grids	SHGC No Grids	SHGC W/ Grids	TEST SIZE	OVERALL RATING**
Series 8100	Clr/Air/Clr	.49	.49	.62	.56	36 1/4 x 71 1/2 (OX)	R50
Single Hung	Clr/Argon/Clr	.47	.47	.62	.56	40 x 63 (OX)	R45
(Tilt Sash)	Clr/Air/Low E	.35	.35	.29	.26	47 ½ x 95 ½ (OX)	R25
	Clr/Argon/Low E	.32	.32	.29	.26		
Series 8200	Clr/Air/Clr	.49	.49	.60	.54	35 ½ x 71 ½ (XX)	R50
Double Hung	Clr/Argon/Clr	.47	.47	.60	.54	40 x 63 (XX)	R45
	Clr/Air/Low E	.36	.36	.28	.25	47 ½ x 71 ½ (XX)	R35
	Clr/Argon/Low E	.33	.33	.28	.25		
Series 8300	Clr/Air/Clr	.48	.48	.62	.56	71 ½ x 71 ½ (OX)	R20
Horizontal	Clr/Argon/Clr	.47	.47	.62	.56		
Single Slider	Clr/Air/Low E	.35	.35	.29	.26		
	Clr/Argon/Low E	.31	.31	.29	.26		
Series 8400	Clr/Air/Clr	.48	.46	.65	.58	48 x 48 (O)	R50
Fixed Picture	Clr/Argon/Clr	.46	.46	.65	.58	59 ½ x 59 ½ (O)	R35
	Clr/Air/Low E	.34	.34	.30	.27	47 ½ x 71 ½ (O)	R35
	Clr/Argon/Low E	.30	.30	.30	.27	71 ½ x 71 ½ (O)	R20

<sup>\*\*</sup>The performance rating of some products may require optional product configurations.

All NFRC ratings are based on 3/4" grids and single strength glass.



The NFRC label provides the U-Factor and Solar Heat Gain Coefficient ratings of a window. The lower the U-Factor, the more you'll save on heating bills. A low SHGC rating will help save on cooling costs. The 8000 Series windows have been tested and certified to NFRC Standards for energy efficiency.



AAMA is a nationally recognized authority, developing voluntary standards to test and validate the structural performance of windows and doors. The 8000 Series has been tested and certified to AAMA design pressure (DP) standards. The higher the DP rating, the stronger the window.



#### The Green Attributes of Philips Vinyl Windows

Philips strives to protect our environment while providing a quality vinyl window.

Vinyl is fully recyclable. Philips Products recycles all of the scrap material to lessen waste in our landfills. Philips vinyl windows are low maintenance. Vinyl requires no paints or stains, which can contain harmful chemicals. Philips windows will not rot, corrode, rust, or flake and are fire resistant.

Vinyl windows require 3 times less energy to produce than aluminum windows. Vinyl windows have shown to save the United States 2 trillion BTU's of energy per year - enough to meet the electrical needs of 20,000 single-family homes. High performance Low-E glass greatly reduces heating and cooling cost and Energy Star rated vinyl windows conserve energy.

When purchasing windows for your home look for..... windows that have earned Energy Star<sup>®</sup>. The US Department of Energy have deemed these windows to be an energy efficient addition to your home.

